

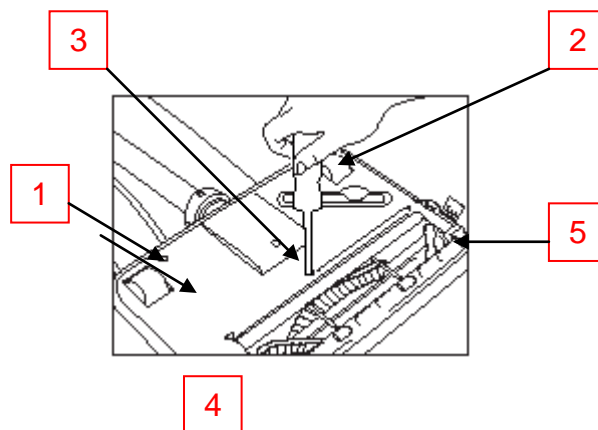
## How to...an Oreck DIY guide: All other models not including XL7.



Before attempting any DIY servicing always ensure the machine is turned off and unplugged.

### How to Replace a corner brush:

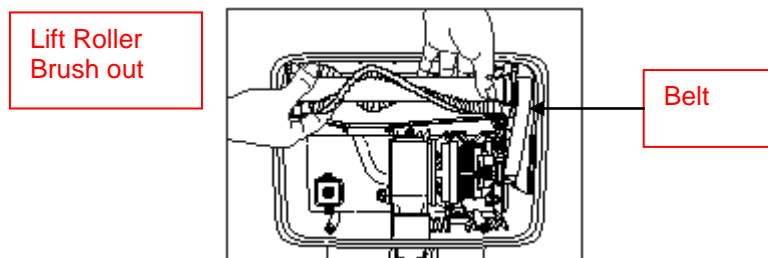
- To replace a corner brush you will need a star head Phillips screwdriver.
- Remove the base plate of the vacuum by unscrewing all 5 screws. (see below)
- Remove the single screw securing each corner brush and remove the old corner brush.
- Affix the new corner brushes by replacing the screw and then replace the base plate.



### How to Replace a Roller Brush:

- First undo all 5 screws that secure the base plate to the machine and remove the base plate (see above)
- Also unscrew and remove the belt door and release the belt. (see [How to replace a belt](#) below)
- The roller brush is then ready to lift out.
- Replace the new brush ensuring that the bearing blocks match on both ends – **See warning below.**
- With the brush slotted back into place replace the belt, belt door and the base plate ensuring all the screws are firmly in place.

**NB: Do not over tighten the middle base plate screw, as the machine won't tilt.**



**WARNING:**

Ensure when you replace the brush that the bearing end caps match on both sides. On the top of the bearing blocks you shall see little grooves. When slotting the roller brush back in the bearing blocks must either have one groove on each side, or multiple grooves on each side. On the side of the blocks you may see some text as shown below this will help you match the grooves.

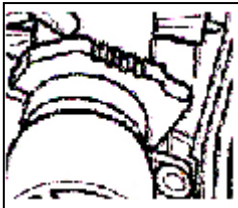
If the grooves are NOT matched the roller brush may not be level causing damage to your machine.

**Inverting the Roller Brush:**

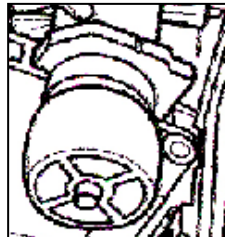
Inverting the roller brush helps to prolong its life by swapping the bearing end caps over so that the bristles become closer to the ground surface.

To invert the roller brush you first need to remove the roller brush as detailed in [How to Replace a Roller Brush](#) above. Follow first 3 steps before moving onto the step process outlined below:

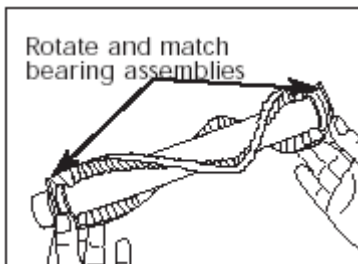
- Look at the bearing end caps on end of the roller brush. Where the multi groove appears on top and the word 'New' is written on the side, invert this bearing so that it will be this end that is slotted back into the machine. The top of the bearing, which will be facing the floor, should now have a single groove on top and the word 'Old' written on the side.
- Ensure BOTH ends of the roller brush now have the single groove side of the bearing end cap facing upwards (the side which will be nearest the floor)
- Replace the roller brush back into position and reassemble the belt, belt door and base plate, fastening all five screws back into position.



New Setting

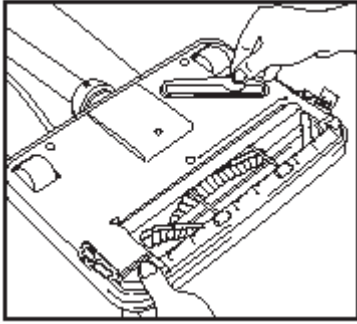


Old Setting

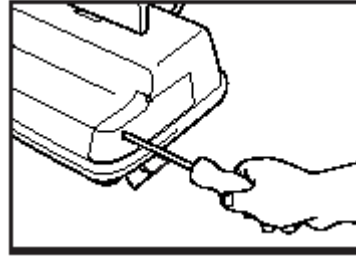


**How to Change a Belt:**

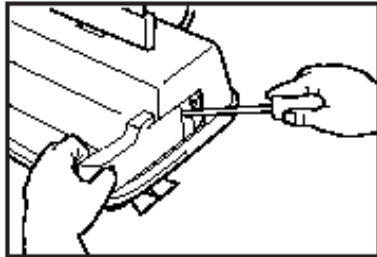
- Located on the bottom of the base plate of your machine should be a spare belt.
- To remove the old belt either remove the side panel of the machine by sliding the door forward as shown below. This will require a star head Phillips screwdriver. However if you find this too awkward you may like to try removing the base plate also, as detailed in [How to Remove a Corner Brush](#) above.
- To attach the new belt, hook the belt over the motor spindle and then stretch it towards the wheel. With an edge on the wheel begin turning the wheel slowly to centralise the belt.
- Once the belt has taken and is firmly attached replace the side panel and/or the base plate.



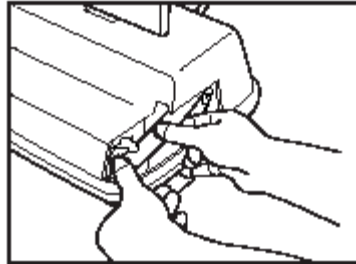
Spare belt  
located on the  
base plate



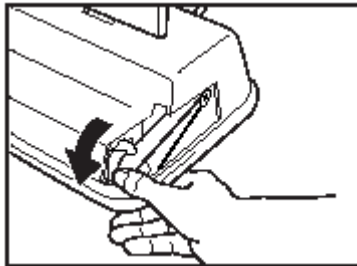
Remove  
single screw  
in side panel



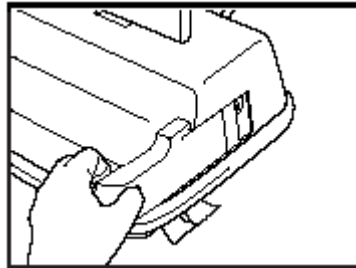
Slide door  
forwards –  
try using the  
screw driver  
to help pry  
open



Loop over  
motor spindle  
and wheel –  
do not loop  
over plastic  
spindle.



Rotate the  
brush  
wheel



Replace side  
panel